

MONOTERPENOIDS — V[†] (+)-CARVONE FROM (+)-CAR-3-ENE[#]

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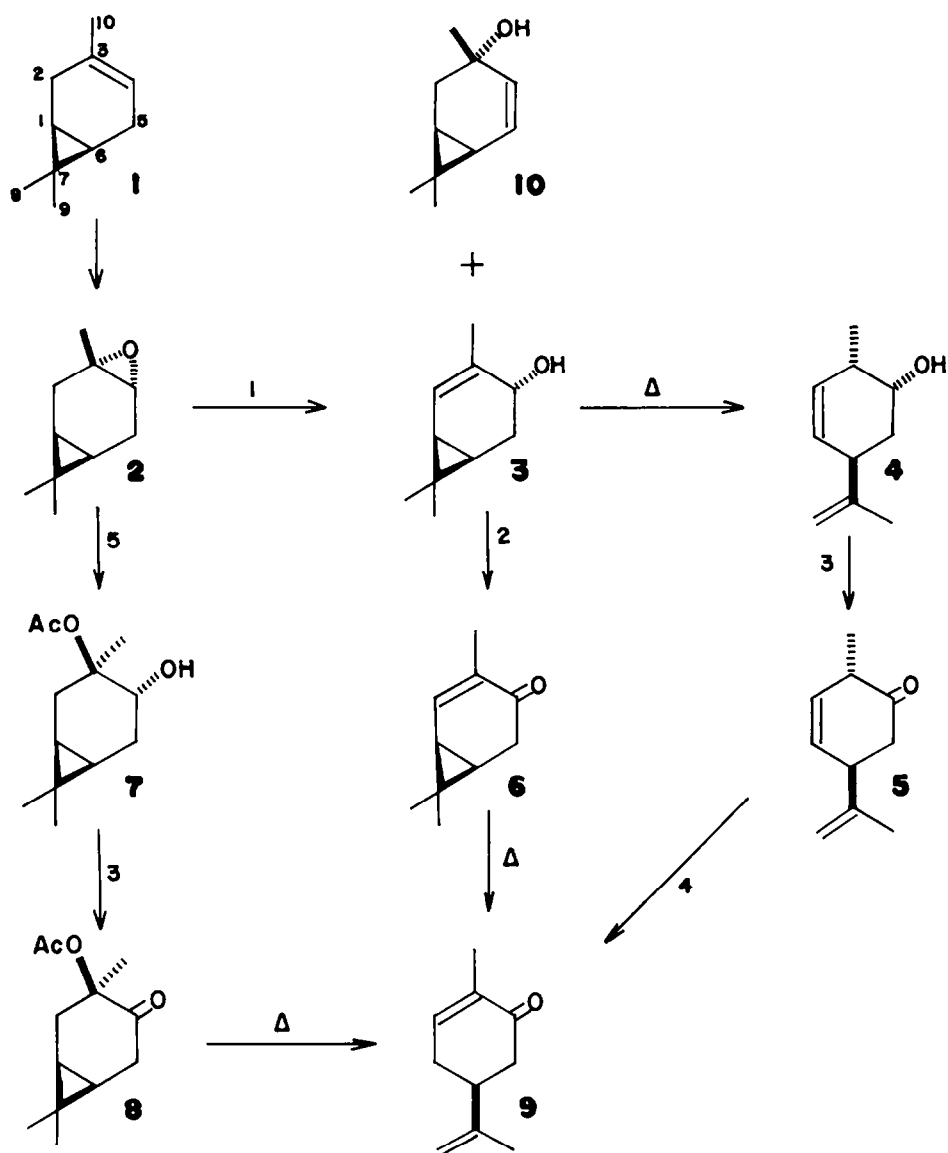
Abstract - A stereoselective conversion of the readily available (+)-car-3-ene into (+)-carvone by two different routes is described. This is the first report on synthesis of carvone from car-3-ene.

(+)-Carvone (9) is valued as a flavouring component for its warm-herbaceous, breadlike, spicy and slightly floral odour.¹ Its commercial production is essentially based on its isolation from caraway seed oil² (Carum carvi L.) or dill seed oil² (Anethum graveolens L.), though occasionally some synthetic (+)-carvone is reportedly³ manufactured from the rather scarce (-)-limonene. Synthesis of (+)-carvone from (-)-limonene⁴ as well as from (-)-carvone⁵ have been described. We now report its preparation from the abundantly available (+)-car-3-ene (1) by two different routes, which are shown in Fig. 1. The key reaction in each case is the well-established⁶ stereospecific (1,5) sigmatropic rearrangement⁷ (Fig. 2) of a car-2-ene derivative under thermal treatment.

(+)-3 α ,4 α -Epoxy-carane (2), readily obtainable^{8,9} from (+)-car-3-ene is the starting point for both the schemes. The conversion of this oxide to the desired car-2-en-4-ol (3)¹⁰, under the influence of KOBu-t in pyridine has been reported earlier,¹¹ and 3 has been claimed as the only product of this reaction. However, in our hands, both the desired alcohol 3 and the allylic tertiary alcohol (10)¹⁰ were obtained in an approximate ratio of 1:1.3; changing the amount of base relative to the epoxide (0.2-4.4 mol. equiv. of base per one mol. equiv. of epoxide) had little effect on the product composition, though rate of isomerisation decreased significantly with lower proportions of base. These results are

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Reagents. 1: KOtBu-t , pyr. 2: Pyridinium dichromate, CH_2Cl_2
 3: $\text{Na}_2\text{Cr}_2\text{O}_7\text{-H}_2\text{SO}_4$ aq 4: NaOH-MeOH 5: AcOH

Fig.1 Transformation of (+)-car-3-ene into (+)-carvone

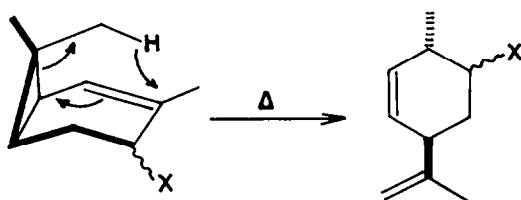


Fig.2 Thermal rearrangement of car-2-ene and its derivatives

not surprising if one concedes that the C-5 methylene protons, being next to the cyclopropane ring can effectively¹² compete with the C-10 methyl hydrogens for reaction with the base, notwithstanding the greater propensity of a methyl group for carbanion formation in such reactions.¹³ The two alcohols, 3 and 10, were readily separated by precise fractionation under vacuum.

Oxidation of car-2-en-4-ol (3) was best carried out by pyridinium dichromate¹⁴ in CH₂Cl₂ to furnish car-2-en-4-one (6), earlier described¹⁵ as a minor oxidation product of car-3-ene with permanganate. When this ketone was heated to ~ 200° (N₂) for some 5 hr, it smoothly got transferred into the required (+)-carvone (9); ¹H-NMR monitoring of the reaction clearly established the intermediacy of p-mentha-5,8-dien-2-one (5). The overall yield of 9 from 3 was 50%. Alternatively, car-2-en-4-ol (3) was thermally rearranged to the known^{6b} p-mentha-5,8-dien-2-ol (4). Oxidation of 4 with Na₂Cr₂O₇-H₂SO₄ aq in a two-phase system, furnished in 60% yield the corresponding ketone (5).¹⁶ Exposure of 5 to methanolic NaOH (1 hr, reflux) resulted in its isomerisation to the desired (+)-carvone (9). In another variant of this sequence, p-mentha-5,8-dien-2-ol (4) was converted to (+)-carvone in over 80% yield by one-pot oxidation and *in situ* isomerisation with N-chloro-succinimide-dimethyl sulphide¹⁷ with triethylamine as base.

In the second approach, carene epoxide (2) was exposed to AcOH (25°, 72 hr) to get a complex reaction product from which the known¹⁸ hydroxy acetate (7) could be isolated in 83% purity¹⁹ in a yield of ~40%. Its oxidation to the acetoxy ketone (8) could be successfully manipulated by oxidation with Brown's reagent²⁰ at 0-5°, using the inverse addition technique. Pure 8 on pyrolysis (~200°) yielded a complex mixture of products from which pure (+)-carvone was isolated by chromatography (SiO₂ gel) in a yield of ~25%. ¹H-NMR monitoring of the reaction showed that the conversion proceeds by way of car-3(10)-en-4-one to 6 + 5 + 9.

EXPERIMENTAL

All b.ps are uncorrected. Light petroleum refers to fractions b.p. 60-80°. All solvent extracts were finally washed with brine and dried (Na₂SO₄). Silica gel for chromatography (-100, +200 mesh) was washed with hot water, till sulphate-free, dried and activated at 125-130° for 6 hr and standardised.²¹ TLC was carried out on silica gel layers (0.25 mm) containing 15% gypsum and activated at 110-115° (2 hr.); spray reagent, 1% vanillin in 50% H₃PO₄ aq.

The following instruments were used for spectral/analytical data: Schmidt + Haensch electronic polarimeter model Polatronic 1; Perkin-Elmer model 402 Ultra-violet Spectrophotometer; Perkin-Elmer model 267 Infrared Spectrophotometer;

Perkin-Elmer model R32 (90 MHz) NMR Spectrometer; Varian Mat CH7 Mass spectrometer (70 eV, direct inlet system); Hewlett-Packard 5712A and 7624A Gas Chromatographs (Al columns, 180 cm x 0.6 cm, unless stated otherwise; support 60-80 mesh Chromosorb W; carrier gas, H₂). All ¹H-NMR spectra were recorded with 15-20% soln in CCl₄ with TMS as internal reference; signals are reported in ppm (δ); while citing ¹H-NMR data, following abbreviations have been used: s (singlet), t (triplet), q (quartet), m (multiplet), b (broad). While summarising mass spectral data, besides the molecular ion, nine most abundant ions (m/z) are reported with their relative intensities.

(+)-Car-2-en-4α-ol (3) and (-)-car-4-en-3α-ol (10)

To *t*-BuOK (from 41 g of K, 1.052 g atom) prepared in the usual manner, anhydrous pyridine (300 ml) was added, under dry inert gas (N₂) conditions. After stirring for ~20 min to dissolve *t*-BuOK, 3α,4α-epoxycarane (304 g, 2.0 moles) was introduced and the reaction mixture refluxed (bath temp. 125-130°) with stirring for 2.5 hr, when TLC (solvent: 15% EtOAc in light pet.) indicated essentially complete conversion. During the next 3 hr, bulk of pyridine and *t*-BuOH were collected by distillation, and the residue cooled, diluted with ice water (500 ml) and the product taken up in light pet. (150 ml x 4). After usual work-up, 285 g of a liquid product, shown by GLC (glass column, 5% Carbowax 20M, 110°) to consist of 3 (40%, RRT = 2.26) and 10 (52%, RRT = 1.00) with some other products (not investigated) was obtained. Fractionation of this material (166 g), using a spinning-band column (45 theoretical plates) furnished car-4-en-3α-ol (10; 75.3g, b.p. 82-83/7 mm, > 95% pure by GLC) and car-2-en-4α-ol (3; 55 g, b.p. 92-95°/6 mm, ~90% pure by GLC).

Pure samples had the following characteristics. Car-4-en-3α-ol (10): n_D^{25} 1.4818, {α}_D -287.3° (C₆H₆, c 5.4%). (Lit.¹⁰, n_D^{20} 1.4853, {α}_D²⁶ -289° in C₆H₆, c 3.6%). IR (liq.): 3400, 1645, 1224, 1173, 1115, 1076, 995, 943, 912, 860, and 742 cm⁻¹. ¹H-NMR: Me-C (3H singlets at 0.88 and 1.15 ppm), Me-C-O (3H, s, 1.15 ppm), CH=CH (2H, s, 5.77 ppm). Car-2-en-4α-ol (3): n_D^{25} 1.4958, {α}_D + 190.0° (C₆H₆, c 5.0%). (Lit.¹⁰, n_D^{20} 1.4978, {α}_D²² + 203.8° in C₆H₆, c 3.2%). IR (liq.): 3360, 1650, 1200, 1140, 1070, 1040, 1000, 875 and 845 cm⁻¹. ¹H-NMR: Me-C (3H singlets at 0.82 and 1.10 ppm), Me-C=C (3H, s, 1.78 ppm), CHOH (1H, t, 3.62 ppm, J = 5 Hz), C=CH (1H, bs, 5.53 ppm).

(+)-Car-2-en-4-one (6)

To a soln of 3 (10 g, 0.066 mole) in CH₂Cl₂ (100 ml), powdered pyridinium dichromate¹⁴ (30 g, 0.08 mole) was added with stirring during 10 min and the mixture stirred at room temp (~30°) till TLC (solvent, 10% EtOAc in light pet.)

showed absence of the starting alcohol (~ 7 hr). At this stage the reaction mixture was filtered through a short column of neutral Al_2O_3 (grade III; 120 g), the column washed with EtOAc (100 ml \times 3), and the combined filtrate and washings washed with 10% NaHCO_3 aq (70 ml \times 1), brine (70 ml \times 1) and dried. Removal of solvent furnished a residue (9.5 g), which was distilled to get a pale yellow product (8.3 g), b.p. $60\text{--}70^\circ/2.5$ mm. This product (68.0 g) which was only 75% pure by GLC (10% Carbowax 20M, 170°) was further purified by fractional distillation on a high-performance spinning-band column (80 theoretical plates)²² to get over 90% pure (GLC) carenone (6) as a colourless liquid, b.p. $95^\circ/10$ mm, n_D^{27} 1.5270. $\{\alpha\}_D^{25} + 5.24^\circ$ (neat). IR (liq.): 1660, 1640(sh), 1456, 1409, 1380, 1312, 1259, 1140, 1084, 1048, 1010, 927, 850 cm^{-1} . $^1\text{H-NMR}$: Me-C (3H, singlets at 0.83 and 1.20 ppm), Me-C=C (3H, s, 1.75 ppm), CH_2CO (2H, m, 2.48 ppm), C=CH (1H, m, 6.69 ppm). Mass: m/z 150(M^+ , 60%), 107 (100%), 108 (75%), 91 (46%), 79 (38%), 77 (26%), 135 (25%), 93 (24%). (Found: C, 79.48; H, 9.65. $\text{C}_{10}\text{H}_{14}\text{O}$ requires: C, 79.95; H, 9.39%).

(+)-trans-p-Mentha-5,8-dien-2-ol (4)

$\text{Car-2-en-4}\alpha\text{-ol}$ (3; 53.72g, 0.354 mole) and pyridine (0.6 ml) were refluxed (bath temp. $215\text{--}220^\circ$) under N_2 for a total of $11\frac{1}{2}$ hr, when TLC (10% $\text{AgNO}_3\text{-SiO}_2$ gel G; solvent, 15% EtOAc in toluene) established disappearance of 3. The reaction mixture was distilled to get the required p-menthadienol 4: b.p. $84\text{--}86^\circ/5$ mm, 51.4 g (GLC purity 95%; GLC: 360 cm \times 0.6 cm Al column, 10% Carbowax 20M, 170°). An analytically pure sample was obtained by Inverse-Dry-Column-Chromatography²³ using 15% $\text{AgNO}_3\text{-SiO}_2$ gel (28.5 cm \times 7.5 cm; solvent, 25% EtOAc in toluene; 4 charged, 3.9 g); b.p. $86^\circ/5$ mm, n_D^{25} 1.4911, $\{\alpha\}_D^{25} + 242.2^\circ$ (CHCl_3 , 4.3%) (Lit.^{6b}, $\{\alpha\}_D^{20} + 232.4^\circ$). IR (liq.): 3400, 1649, 1070, 1050, 1000, 897, 790 cm^{-1} . $^1\text{H-NMR}$: Me-CH (3H, d, 1.03 ppm, $J = 7\text{Hz}$), Me-C=CH_2 (3H, s, 1.75 ppm), CHOH (1H, b sig., 3.88 ppm, $W_H = 11\text{Hz}$), Me-C=CH_2 (2H, s, 4.74 ppm), CH-CH=CH-CH (2H, bs, 5.5 ppm).

(+)-trans-p-Mentha-5,8-dien-2-one (5)

To a soln of above alcohol (50.53 g, 0.33 mole) in EtOAc (150 ml) cooled to $10 \pm 2^\circ$, Brown's reagent²⁰ (495 ml, 0.33 mole; 100 g $\text{Na}_2\text{Cr}_2\text{O}_7 \cdot 2\text{H}_2\text{O} + 300\text{ ml H}_2\text{O} + 136\text{ g } 97\% \text{ H}_2\text{SO}_4 \rightarrow$ made to 500 ml) was added ($1\frac{1}{2}$ hr) while stirring at $25 \pm 3^\circ$. Stirring was continued at this temp. for an additional 4 hr 20 min, when absence of starting alcohol was indicated by TLC (solvent, 5% EtOAc in toluene). EtOAc layer was separated, aq. part extracted with EtOAc (150 ml \times 4). The combined EtOAc extract was washed with 10% NaHCO_3 aq (25 ml \times 5), water (25 ml), brine (25 ml \times 2) and dried. Removal of solvent and fractionation of residue furnished 5 as a colourless liquid (28–32 g), b.p. $80\text{--}85^\circ/5$ mm (GLC purity $>95\%$), n_D^{25} 1.4830, $\{\alpha\}_D^{250} + 192^\circ$ (neat). IR (liq.): 1725, 1650, 1320, 1230, 1150, 905, 805 cm^{-1} .

$^1\text{H-NMR}$: Me-CH (3H, d, 1.15 ppm, $J = 7.5$ Hz), Me-C=CH_2 (3H, s, 1.75 ppm), Me-C=CH_2 (2H, s, 4.78 ppm), CH-CH=CH-CH (2H, s, 5.72 ppm).

3 β -Acetoxycaran-4-one (8)

3 α ,4 α -Epoxyccaran (62 g, 0.41 mole) was mixed with gl.AcOH (250 ml) and the soln. left aside at room temp. ($\sim 25^\circ$) for 72 hr, when TLC (solvent, 15% EtOAc in toluene) showed only traces of epoxide. The reaction mixture was diluted with water (250 ml) and the product taken up in light pet. (100 ml x 4). The combined extracts were washed with 10% NaHCO_3 aq (30 ml x 3), water (30 ml) and brine (30 ml). Solvent was flashed off and the residue distilled to collect a fraction (28.0 g), b.p. $100\text{--}103^\circ/1$ mm containing 83% of the reqd. 3 β -acetoxycaran-4 α -ol (7) (GLC; 10% Carbowax 20M, 360 cm x 0.6 cm, 200°). Structure 7 was clear from comparison of its IR and $^1\text{H-NMR}$ spectra with the values reported in the literature.¹⁸

To Brown's reagent²⁰ (225 ml \equiv 0.15 mole $\text{Na}_2\text{Cr}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$) and EtOAc (50 ml), cooled to 0° , the above product (27.0 g, 83% GLC purity) in EtOAc (40 ml) was slowly introduced, with stirring, during 1 hr at $0\text{--}5^\circ$. Stirring was continued at $10 \pm 5^\circ$ for additional 1.5 hr with TLC monitoring (solvent, 10% EtOAc in light pet.). Usual work-up furnished a product (26 g), which was distilled to get a material (19.7 g), b.p. $122\text{--}123^\circ/3\text{--}4$ mm, containing $\sim 72\%$ required ketone 8 by GLC (10% SE-30, 150°). This was purified by column chromatography over SiO_2 gel/IIA (2.5 cm x 110.7 cm); 5% EtOAc in light pet. (100 ml x 3) eluted GLC pure ketone 8 (14.5 g): b.p. $122\text{--}123^\circ/3.5$ mm, n_D^{25} 1.4690, $\{\alpha\}_D + 222.8^\circ$ (neat). IR (liq.): 1740, 1725, 1460, 1370, 1255, 1145, 1095, 1065, 1024, 970, 870, 820 and 750 cm^{-1} . $^1\text{H-NMR}$: Me-C (6H, s, 1.12 ppm), Me-C-O (3H, s, 1.44 ppm), CH_3COO (3H, s, 1.95 ppm), CH_2CO (2H, m, 2.40 ppm). Mass: m/z 210 (M^+ , 0.5%), 43 (100%), 107 (40%), 150 (30%), 108 (30%), 82 (30%), 67 (22%), 135 (13%). (Found: C, 69.05; H, 8.24. $\text{C}_{12}\text{H}_{18}\text{O}_3$ requires: C, 68.54; H, 8.63%).

(+)-Carvone (9)

(a) From (+)-car-2-en-4-one (6). Ketone 6 (7.76 g; 85% pure) was heated at $205 \pm 2^\circ$ (bath temp. $220 \pm 5^\circ$), under reflux (N_2), for 5 hr. At this stage GLC (10% Carbowax 20M, 170°) showed absence of both 6 or 5. Distillation of the product furnished a distillate (6.52 g) containing $\sim 80\%$ carvone (GLC; 10% Carbowax 20M, 170°). A part (2.0 g) of this product was chromatographed (SiO_2 gel/IIA 1.5 cm x 40 cm) to get pure carvone (1.3 g, eluted with 5% EtOAc in light pet.): colourless liquid with a clean caraway odour, b.p. $95^\circ/7$ mm, n_D^{25} 1.4955, $\{\alpha\}_D^{25} + 62.21^\circ$. $\lambda_{\text{max}}^{\text{EtOH}}$ 235 nm (ϵ , 10630). IR (liq.): 1675, 1645, 1250, 1110, 895 cm^{-1} . $^1\text{H-NMR}$: Me-C=C (6H, bs, 1.76 ppm), C=CH_2 (2H, bs, 4.76 ppm), C=CH (1H, b sig., 6.67 ppm, $W_H = 10$ Hz). (Lit.²⁴: $\{\alpha\}_D + 62.3^\circ$, UV, IR, $^1\text{H-NMR}$).

(b) From (+)-trans-p-mentha-5,8-dien-2-one (5). Exposure of this ketone (22.5 g, 0.15 mole) to NaOH (0.9 g, 0.022 mole) dissolved in MeOH (90 ml) at reflux for 1 hr (N_2) effected its smooth, essentially quantitative isomerisation to (+)-carvone, which was recovered, after usual work-up followed by distillation, b.p. $92-95^\circ/7\text{mm}$, yield 20.52 g (GLC purity, 97%).

(c) From (+)-trans-p-mentha-5,8-dien-2-ol (4). To a suspension of N-chlorosuccinimide (6.95 g, 0.052 mole) in dry dichloroethane (40 ml), cooled to 0° , anhydrous dimethylsulphide (4 ml, 0.054 mole) was introduced with stirring under strictly anhydrous conditions (N_2). To the complex, thus obtained, alcohol 4 (5.0 g, 0.032 mole) dissolved in dichloroethane (10 ml) was added slowly (10 min) while stirring and maintaining temp. at -10 to -8° . After stirring at this temp. for 2.5 hr, dry triethylamine (8.0 ml, 0.057 mole) was slowly introduced. The reaction mixture was stirred for another 5 min, cold bath removed to permit the reaction mixture to attain room temp. when it was heated at 70° for 1 hr. The reaction mixture was made acidic (H_2SO_4 aq), the solvent layer separated, washed with water (20 ml x 2), 5% Na_2CO_3 aq (5 ml), water (20 ml x 2), brine (20 ml) and dried. Usual work-up, furnished after distillation, a product (4.13 g), b.p. $75-88^\circ/5\text{ mm}$, containing 97% carvone (GLC), but having an undesirable odour.

(d) From (+)-3 β -acetoxycaran-4-one (8). Pure 8 (2.86 g) was heated under reflux (N_2 ; bath temp. $240 \pm 5^\circ$, pot temp. $180-190^\circ$) for 4 hr and worked up with EtOAc (50 ml), which was washed with 10% Na_2CO_3 aq (5 ml x 2), water and brine and dried. Removal of solvent gave a product (1.95 g), which was now free from AcOH. This material (0.7 g) was again heated as before (bath temp. $240 \pm 5^\circ$, pot temp. $210 \pm 5^\circ$) for 3 hr and worked up. The product was chromatographed on SiO_2 -gel/IIA (1.5 cm x 24.0 cm), when 5% EtOAc in light pet (10 ml x 2) eluted 0.2 g of pure (+)-carvone (GLC, PMR).

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